



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4682-043
Job Sheet 177643



Part No: D4682-043

Job Qty: 2 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEETS 2,5 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER
DWG REV.B DD VERF:JLM IPP REV:D 14.11.24 AS PER DWG REV.C DD VERF:JLM IPP REV:E 15.06.10
AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/25/18	0.00	0.00	Start Up Waterjet		SC 18/05/17
110	Waterjet	2 pcs		5/25/18	0.00	0.30	Waterjet1		SC 18/05/17
120	QC	2 pcs		5/25/18	0.00	0.00	QC2 Waterjet-3		SC 18/05/17
130	QC	2 pcs		5/25/18	0.00	0.00	QC8-5		D 18-05-22
140	Small Fab	2 pcs		5/25/18	1.77	0.49	Small Fab-7		DAS 18-05-22
150	QC	2 pcs		5/25/18	0.00	0.00	QC5		38
160	Large Fab	2 pcs		5/25/18	0.00	3.28	Large Fab 7		9-88 DYC 18/06/01
170	QC	2 pcs		5/25/18	0.00	0.00	QC9		CL
180	QC	2 pcs		5/25/18	0.00	0.00	QC5		17
190	SprayPaint	2 pcs		5/25/18	0.00	0.07	Spray Paint		18 JUN 02 2018
200	QC	2 pcs		5/25/18	0.00	0.00	QC5		38
210	Packaging	2 pcs		5/25/18	0.00	0.00	Packaging3-2	5/19/22 JUN 02 2018	9-88
220	QC21-SA	2 Ea		5/25/18	0.00	0.00	QC21		DAS 21 JUN 04 2018 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	2.6200 sf (1.31 ea)	90-Start up Operation	
D4682-9	Wearplate Shim	2 Ea (1 ea)	160-Large Fab	304/1105 (2x)
Rockguard 138854				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	3	87	0
160-Large Fab	D4682-9	2	14	0

Part Specifications

Specifications could not be found.



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Container No: S072534



Part: D4682-043

Job No: 177643

Serial No/Batch: S072534

Revision:

Inspector:

Date: 05/17/18

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